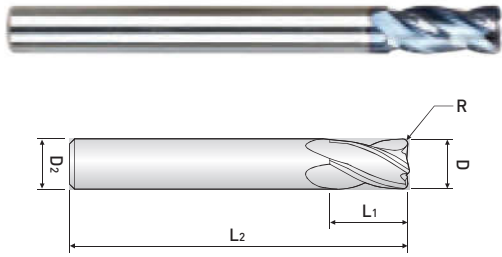


Endmills for high speed & general cutting ZAMUS CLASSIC Series



4 FLUTE, LONG LENGTH, CORNER RADIUS

- Designed to machine tool steel, alloy steel, mold steel and other high hardened materials
- Superior workpiece finishes
- Increased feed rate

ZR524 ...series



EDP. No.	D	R	L ₁	L ₂	D ₂
ZR5240302S4	3	0.2	8	60	4
ZR5240302					6
ZR5240305S4		0.5			4
ZR5240305					6
ZR5240402S4	4	0.2	11	70	4
ZR5240402					6
ZR5240405S4		0.5			4
ZR5240405					6
ZR5240410S4	1	4			
ZR5240410		6			
ZR5240502	5	0.2	13	80	6
ZR5240505		0.5			
ZR5240510		1			
ZR5240602	6	0.2	13	90	6
ZR5240605		0.5			
ZR5240610		1			
ZR5240805	8	0.5	19	100	8
ZR5240810		1			
ZR5240815		1.5			
ZR5240820		2			
ZR5241005	10	0.5	22	100	10
ZR5241010		1			
ZR5241015		1.5			
ZR5241020		2			
ZR5241025		2.5			
ZR5241205	12	0.5	26	110	12
ZR5241210		1			
ZR5241215		1.5			
ZR5241220		2			
ZR5241225		2.5			
ZR5241230		3			

■ Applicable Working Material

Carbon Steels (S45C, S55C...) ~HB225	Alloy Steels (SOM, SK...) HB225~325	Prehardened Steels(VAK...) HRC30~50	Hardened Steels		Copper	Graphite	Cast Iron FCD400, 500~	Aluminum	Stainless Steels
			~HRC55 SKD61	~HRC55 SKD11					
○	○	◎	○				○		○

○:General Application ◎:The most suitable Application

■ Tolerance

Mill Dia. (mm)	Shank Dia.
0 ~ -0.02	h6

※Items can be changed for quality improvement without notice.