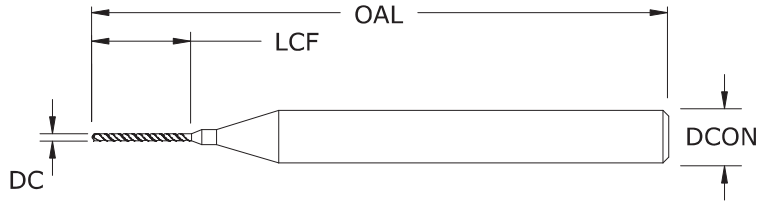
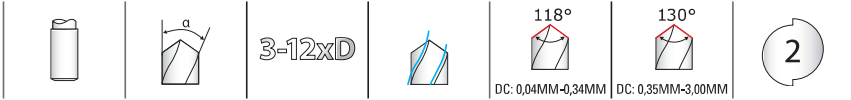


# 2 Flute External Coolant



## M226 METRIC SERIES

- 4-facet point design stabilizes on entry for superior hole size control and tool life (>.08mm). 2-facet point on .08 and smaller
- Mirror surface finishes improve chip flow as hole depth increases
- Ti-Namite® A coating and uncoated options for the ultimate performance in a variety of ferrous and non-ferrous workpiece materials
- Available from stock in a selection of popular lengths and diameters
- Application specific sub-micron grain carbide designed specifically for micro-tool applications
- Manufactured in accordance with KSPT ISO certified quality procedures

mm									EDP NO.	
DECIMAL DC	METRIC DC	FRACTIONAL/ LETTER/WIRE DC	SHANK DIAMETER DCON	OVERALL LENGTH OAL	FLUTE LENGTH LCF	USABLE LENGTH LU	POINT ANGLE		UNCOATED	TI-NAMITE®-A (AlTiN)
0.0016	0,040 mm		3,0	38,0	0,5	0,4	118		07722	—
0.0018	0,050 mm		3,0	38,0	0,6	0,5	118		07723	—
0.0020	0,050 mm		3,0	38,0	0,8	0,7	118		07724	—
0.0024	0,060 mm		3,0	38,0	0,8	0,7	118		07725	—
0.0028	0,070 mm		3,0	38,0	1,3	1,2	118		07726	—
0.0031	0,080 mm		3,0	38,0	1,3	1,2	118		07727	—
0.0035	0,090 mm		3,0	38,0	1,3	1,2	118		07728	—
0.0039	0,100 mm		3,0	38,0	1,0	0,9	118		07729	—
0.0043	0,110 mm		3,0	38,0	1,0	0,8	118		07730	—
0.0047	0,120 mm		3,0	38,0	1,0	0,8	118		07731	—
0.0051	0,130 mm		3,0	38,0	1,0	0,8	118		07732	—
0.0055	0,140 mm		3,0	38,0	1,0	0,8	118		07733	—
0.0059	0,150 mm	#97	3,0	38,0	2,0	1,8	118		07734	—
0.0063	0,160 mm	#96	3,0	38,0	2,0	1,8	118		07735	—
0.0067	0,170 mm	#95	3,0	38,0	2,0	1,7	118		07736	—
0.0071	0,180 mm	#94	3,0	38,0	2,5	2,2	118		07737	—
0.0075	0,190 mm	#93	3,0	38,0	2,5	2,2	118		07738	—
0.0079	0,200 mm	#92	3,0	38,0	2,5	2,2	118		07739	—
0.0083	0,210 mm	#91	3,0	38,0	2,5	2,2	118		07740	—
0.0087	0,220 mm	#90	3,0	38,0	2,5	2,2	118		07741	—
0.0091	0,230 mm	#89	3,0	38,0	3,8	3,5	118		07742	—
0.0094	0,240 mm		3,0	38,0	3,8	3,4	118		07743	—
0.0098	0,250 mm		3,0	38,0	3,8	3,4	118		07744	07400
0.0102	0,260 mm		3,0	38,0	3,8	3,4	118		07745	07401
0.0106	0,270 mm		3,0	38,0	3,8	3,4	118		07746	07402
0.0110	0,280 mm	#85	3,0	38,0	3,8	3,4	118		07747	07403
0.0114	0,290 mm		3,0	38,0	3,8	3,4	118		07748	07404
0.0118	0,300 mm		3,0	38,0	5,7	5,3	118		07749	07405
0.0122	0,310 mm		3,0	38,0	5,7	5,2	118		07750	07406
0.0126	0,320 mm		3,0	38,0	5,7	5,2	118		07751	07407
0.0130	0,330 mm	#81	3,0	38,0	5,7	5,2	118		07752	07408
0.0134	0,340 mm		3,0	38,0	5,7	5,2	118		07753	07409
0.0138	0,350 mm		3,0	38,0	5,7	5,2	130		07754	07410
0.0142	0,360 mm		3,0	38,0	5,7	5,2	130		07755	07411
0.0146	0,370 mm		3,0	38,0	5,7	5,1	130		07756	07412
0.0150	0,380 mm		3,0	38,0	6,4	5,8	130		07757	07413

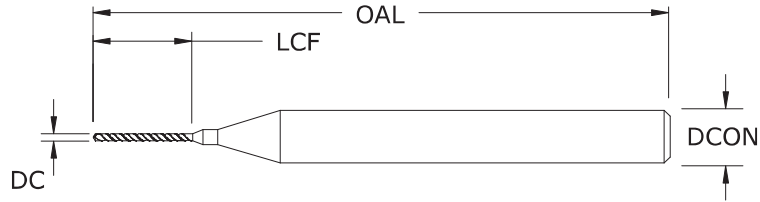
### TOLERANCES (mm)

**0,04–3,0 DIAMETER**  
 DC = +0,000/–0,008  
 DCON = h<sub>6</sub>

- STEELS
- STAINLESS STEELS
- CAST IRON
- NON-FERROUS
- HIGH TEMP ALLOYS
- HARDENED STEELS

continued on next page

# 2 Flute External Coolant



## M226 METRIC SERIES

*continued*

**TOLERANCES (mm)**

**0,04–3,0 DIAMETER**

DC = +0,000/–0,008

DCON = h<sub>6</sub>

- STEELS
- STAINLESS STEELS
- CAST IRON
- NON-FERROUS
- HIGH TEMP ALLOYS
- HARDENED STEELS

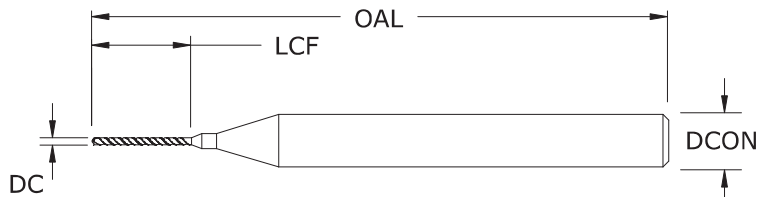
mm								EDP NO.	
DECIMAL DC	METRIC DC	FRACTIONAL/ LETTER/WIRE DC	SHANK DIAMETER DCON	OVERALL LENGTH OAL	FLUTE LENGTH LCF	USABLE LENGTH LU	POINT ANGLE	UNCOATED	TI-NAMITE®-A (AlTiN)
0.0154	0,390 mm		3,0	38,0	6,4	5,8	130	07758	07414
0.0157	0,400 mm		3,0	38,0	6,4	5,8	130	07759	07415
0.0161	0,410 mm		3,0	38,0	6,4	5,8	130	07760	07416
0.0165	0,420 mm		3,0	38,0	6,4	5,8	130	07761	07417
0.0169	0,430 mm		3,0	38,0	6,4	5,8	130	07762	07418
0.0173	0,440 mm		3,0	38,0	6,4	5,7	130	07763	07419
0.0177	0,450 mm		3,0	38,0	6,4	5,7	130	07764	07420
0.0181	0,460 mm		3,0	38,0	6,4	5,7	130	07765	07421
0.0185	0,470 mm		3,0	38,0	6,4	5,7	130	07766	07422
0.0189	0,480 mm		3,0	38,0	6,6	5,9	130	07767	07423
0.0193	0,490 mm		3,0	38,0	6,6	5,9	130	07768	07424
0.0197	0,500 mm		3,0	38,0	6,6	5,9	130	07769	07425
0.0201	0,510 mm		3,0	38,0	6,6	5,8	130	07770	07426
0.0205	0,520 mm		3,0	38,0	6,6	5,8	130	07771	07427
0.0209	0,530 mm		3,0	38,0	6,6	5,8	130	07772	07428
0.0213	0,540 mm		3,0	38,0	6,6	5,8	130	07773	07429
0.0217	0,550 mm		3,0	38,0	8,6	7,8	130	07774	07430
0.0220	0,560 mm		3,0	38,0	8,6	7,8	130	07775	07431
0.0224	0,570 mm		3,0	38,0	8,6	7,7	130	07776	07432
0.0228	0,580 mm		3,0	38,0	8,6	7,7	130	07777	07433
0.0232	0,590 mm		3,0	38,0	8,6	7,7	130	07778	07434
0.0236	0,600 mm		3,0	38,0	8,6	7,7	130	07779	07435
0.0240	0,610 mm	#73	3,0	38,0	8,6	7,7	130	07780	07436
0.0244	0,620 mm		3,0	38,0	8,6	7,7	130	07781	07437
0.0248	0,630 mm		3,0	38,0	8,6	7,7	130	07782	07438
0.0252	0,640 mm		3,0	38,0	8,6	7,6	130	07783	07439
0.0256	0,650 mm		3,0	38,0	8,6	7,6	130	07784	07440
0.0260	0,660 mm	#71	3,0	38,0	8,6	7,6	130	07785	07441
0.0264	0,670 mm		3,0	38,0	8,6	7,6	130	07786	07442
0.0268	0,680 mm		3,0	38,0	8,6	7,6	130	07787	07443
0.0272	0,690 mm		3,0	38,0	8,6	7,6	130	07788	07444
0.0276	0,700 mm		3,0	38,0	10,2	9,2	130	07789	07445
0.0280	0,710 mm	#70	3,0	38,0	10,2	9,1	130	07790	07446
0.0283	0,720 mm		3,0	38,0	10,2	9,1	130	07791	07447
0.0287	0,730 mm		3,0	38,0	10,2	9,1	130	07792	07448
0.0291	0,740 mm		3,0	38,0	10,2	9,1	130	07793	07449

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# 2 Flute External Coolant



3-12xD



## M226 METRIC SERIES

continued

DECIMAL DC	METRIC DC	FRACTIONAL/ LETTER/WIRE DC	mm					POINT ANGLE	EDP NO.	
			SHANK DIAMETER DCON	OVERALL LENGTH OAL	FLUTE LENGTH LCF	USABLE LENGTH LU	UNCOATED		TI-NAMITE®-A (AlTiN)	
0.0295	0,750 mm		3,0	38,0	10,2	9,1	130	07794	07450	
0.0295	0,750 mm		3,0	50,0	11,0	9,9	130	07795	07451	
0.0299	0,760 mm		3,0	38,0	10,2	9,1	130	07796	07452	
0.0303	0,770 mm		3,0	38,0	10,2	9,0	130	07797	07453	
0.0307	0,780 mm		3,0	38,0	10,2	9,0	130	07798	07454	
0.0311	0,790 mm		3,0	38,0	10,2	9,0	130	07799	07455	
0.0315	0,800 mm		3,0	38,0	10,2	9,0	130	07800	07456	
0.0315	0,800 mm		3,0	50,0	11,0	9,8	130	07801	07457	
0.0319	0,810 mm		3,0	38,0	10,2	9,0	130	07802	07458	
0.0323	0,820 mm		3,0	38,0	10,2	9,0	130	07803	07459	
0.0327	0,830 mm		3,0	38,0	10,2	9,0	130	07804	07460	
0.0331	0,840 mm		3,0	38,0	10,2	8,9	130	07805	07461	
0.0335	0,850 mm		3,0	38,0	10,2	8,9	130	07806	07462	
0.0335	0,850 mm		3,0	50,0	13,0	11,7	130	07807	07463	
0.0339	0,860 mm		3,0	38,0	10,2	8,9	130	07808	07464	
0.0343	0,870 mm		3,0	38,0	10,2	8,9	130	07809	07465	
0.0346	0,880 mm		3,0	38,0	10,2	8,9	130	07810	07466	
0.0350	0,890 mm	#65	3,0	38,0	10,2	8,9	130	07811	07467	
0.0354	0,900 mm		3,0	38,0	10,2	8,9	130	07812	07468	
0.0354	0,900 mm		3,0	50,0	13,0	11,7	130	07813	07469	
0.0358	0,910 mm		3,0	38,0	10,2	8,8	130	07814	07470	
0.0362	0,920 mm		3,0	38,0	10,2	8,8	130	07815	07471	
0.0366	0,930 mm		3,0	38,0	10,2	8,8	130	07816	07472	
0.0370	0,940 mm	#63	3,0	38,0	10,2	8,8	130	07817	07473	
0.0374	0,950 mm		3,0	38,0	10,2	8,8	130	07818	07474	
0.0374	0,950 mm		3,0	50,0	15,0	13,6	130	07819	07475	
0.0378	0,960 mm		3,0	38,0	10,2	8,8	130	07820	07476	
0.0382	0,970 mm		3,0	38,0	10,2	8,7	130	07821	07477	
0.0386	0,980 mm		3,0	38,0	10,2	8,7	130	07822	07478	
0.0390	0,990 mm	#61	3,0	38,0	10,2	8,7	130	07823	07479	
0.0394	1,000 mm		3,0	38,0	10,2	8,7	130	07824	07480	
0.0394	1,000 mm		3,0	50,0	15,0	13,5	130	07825	07481	
0.0398	1,010 mm		3,0	38,0	10,2	8,7	130	07826	07482	
0.0402	1,020 mm		3,0	38,0	10,2	8,7	130	07827	07483	
0.0406	1,030 mm		3,0	38,0	10,2	8,7	130	07828	07484	
0.0409	1,040 mm		3,0	38,0	10,2	8,6	130	07829	07485	

### TOLERANCES (mm)

0,04–3,0 DIAMETER

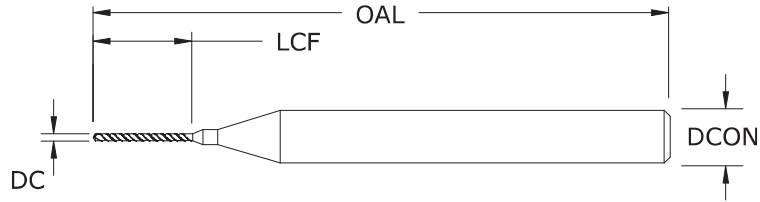
DC = +0,000/–0,008

DCON = h<sub>6</sub>

- STEELS
- STAINLESS STEELS
- CAST IRON
- NON-FERROUS
- HIGH TEMP ALLOYS
- HARDENED STEELS

continued on next page

# 2 Flute External Coolant



**M226**  
METRIC SERIES

*continued*

**TOLERANCES (mm)**

**0,04–3,0 DIAMETER**

DC = +0,000/–0,008

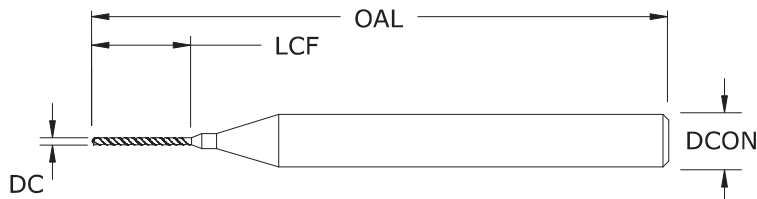
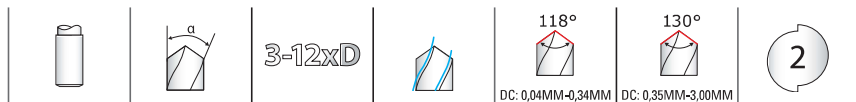
DCON = h<sub>6</sub>

- STEELS
- STAINLESS STEELS
- CAST IRON
- NON-FERROUS
- HIGH TEMP ALLOYS
- HARDENED STEELS

DECIMAL DC	METRIC DC	FRACTIONAL/ LETTER/WIRE DC	mm					EDP NO.	
			SHANK DIAMETER DCON	OVERALL LENGTH OAL	FLUTE LENGTH LCF	USABLE LENGTH LU	POINT ANGLE	UNCOATED	TI-NAMITE®-A (AITiN)
0.0413	1,050 mm		3,0	38,0	10,2	8,6	130	07830	07486
0.0413	1,050 mm		3,0	50,0	17,0	15,4	130	07831	07487
0.0417	1,060 mm		3,0	38,0	10,2	8,6	130	07832	07488
0.0421	1,070 mm		3,0	38,0	10,2	8,6	130	07833	07489
0.0425	1,080 mm		3,0	38,0	10,2	8,6	130	07834	07490
0.0429	1,090 mm		3,0	38,0	10,2	8,6	130	07835	07491
0.0433	1,100 mm		3,0	38,0	10,2	8,6	130	07836	07492
0.0433	1,100 mm		3,0	50,0	17,0	15,4	130	07837	07493
0.0437	1,110 mm		3,0	38,0	10,2	8,5	130	07838	07494
0.0441	1,120 mm		3,0	38,0	10,2	8,5	130	07839	07495
0.0445	1,130 mm		3,0	38,0	10,2	8,5	130	07840	07496
0.0449	1,140 mm		3,0	38,0	10,2	8,5	130	07841	07497
0.0453	1,150 mm		3,0	38,0	10,2	8,5	130	07842	07498
0.0453	1,150 mm		3,0	50,0	17,0	15,3	130	07843	07499
0.0457	1,160 mm		3,0	38,0	10,2	8,5	130	07844	07500
0.0461	1,170 mm		3,0	38,0	10,2	8,4	130	07845	07501
0.0465	1,180 mm	#56	3,0	38,0	10,2	8,4	130	07846	07502
0.0469	1,190 mm	3/64	3,0	38,0	10,2	8,4	130	07847	07503
0.0472	1,200 mm		3,0	38,0	10,2	8,4	130	07848	07504
0.0472	1,200 mm		3,0	50,0	17,0	15,2	130	07849	07505
0.0476	1,210 mm		3,0	38,0	10,2	8,4	130	07850	07506
0.0480	1,220 mm		3,0	38,0	10,2	8,4	130	07851	07507
0.0484	1,230 mm		3,0	38,0	10,2	8,4	130	07852	07508
0.0488	1,240 mm		3,0	38,0	10,2	8,3	130	07853	07509
0.0492	1,250 mm		3,0	38,0	10,2	8,3	130	07854	07510
0.0492	1,250 mm		3,0	50,0	19,0	17,1	130	07855	07511
0.0496	1,260 mm		3,0	38,0	10,2	8,3	130	07856	07512
0.0500	1,270 mm		3,0	38,0	10,2	8,3	130	07857	07513
0.0504	1,280 mm		3,0	38,0	10,2	8,3	130	07858	07514
0.0508	1,290 mm		3,0	38,0	10,2	8,3	130	07859	07515
0.0512	1,300 mm		3,0	38,0	10,2	8,3	130	07860	07516
0.0512	1,300 mm		3,0	50,0	19,0	17,1	130	07861	07517
0.0516	1,310 mm		3,0	38,0	10,2	8,2	130	07862	07518
0.0520	1,320 mm		3,0	38,0	10,2	8,2	130	07863	07519
0.0524	1,330 mm		3,0	38,0	10,2	8,2	130	07864	07520
0.0528	1,340 mm		3,0	38,0	10,2	8,2	130	07865	07521

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# 2 Flute External Coolant



## M226 METRIC SERIES

continued

		mm							EDP NO.	
DECIMAL DC	METRIC DC	FRACTIONAL/ LETTER/WIRE DC	SHANK DIAMETER DCON	OVERALL LENGTH OAL	FLUTE LENGTH LCF	USABLE LENGTH LU	POINT ANGLE	UNCOATED	TI-NAMITE®-A (AlTiN)	
0.0531	1,350 mm		3,0	38,0	10,2	8,2	130	07866	07522	
0.0531	1,350 mm		3,0	50,0	19,0	17,0	130	07867	07523	
0.0535	1,360 mm		3,0	38,0	10,2	8,2	130	07868	07524	
0.0539	1,370 mm		3,0	38,0	10,2	8,1	130	07869	07525	
0.0543	1,380 mm		3,0	38,0	10,2	8,1	130	07870	07526	
0.0547	1,390 mm		3,0	38,0	10,2	8,1	130	07871	07527	
0.0551	1,400 mm		3,0	38,0	10,2	8,1	130	07872	07528	
0.0551	1,400 mm		3,0	50,0	19,0	16,9	130	07873	07529	
0.0555	1,410 mm		3,0	38,0	10,2	8,1	130	07874	07530	
0.0559	1,420 mm		3,0	38,0	10,2	8,1	130	07875	07531	
0.0563	1,430 mm		3,0	38,0	10,2	8,1	130	07876	07532	
0.0567	1,440 mm		3,0	38,0	10,2	8,0	130	07877	07533	
0.0571	1,450 mm		3,0	38,0	10,2	8,0	130	07878	07534	
0.0571	1,450 mm		3,0	50,0	20,0	17,8	130	07879	07535	
0.0575	1,460 mm		3,0	38,0	10,2	8,0	130	07880	07536	
0.0579	1,470 mm		3,0	38,0	10,2	8,0	130	07881	07537	
0.0583	1,480 mm		3,0	38,0	10,2	8,0	130	07882	07538	
0.0587	1,490 mm		3,0	38,0	10,2	8,0	130	07883	07539	
0.0591	1,500 mm		3,0	38,0	10,2	8,0	130	07884	07540	
0.0591	1,500 mm		3,0	50,0	20,0	17,8	130	07885	07541	
0.0594	1,510 mm		3,0	38,0	10,2	7,9	130	07886	07542	
0.0598	1,520 mm		3,0	38,0	10,2	7,9	130	07887	07543	
0.0602	1,530 mm		3,0	38,0	10,2	7,9	130	07888	07544	
0.0606	1,540 mm		3,0	38,0	10,2	7,9	130	07889	07545	
0.0610	1,550 mm		3,0	38,0	10,2	7,9	130	07890	07546	
0.0610	1,550 mm		3,0	50,0	20,0	17,7	130	07891	07547	
0.0614	1,560 mm		3,0	38,0	10,2	7,9	130	07892	07548	
0.0618	1,570 mm		3,0	38,0	10,2	7,8	130	07893	07549	
0.0622	1,580 mm		3,0	38,0	10,2	7,8	130	07894	07550	
0.0626	1,590 mm		3,0	38,0	10,2	7,8	130	07895	07551	
0.0630	1,600 mm		3,0	38,0	10,2	7,8	130	07896	07552	
0.0630	1,600 mm		3,0	50,0	20,0	17,6	130	07897	07553	
0.0634	1,610 mm		3,0	38,0	10,2	7,8	130	07898	07554	
0.0638	1,620 mm		3,0	38,0	10,2	7,8	130	07899	07555	
0.0642	1,630 mm		3,0	38,0	10,2	7,8	130	07900	07556	
0.0646	1,640 mm		3,0	38,0	10,2	7,7	130	07901	07557	

### TOLERANCES (mm)

0,04–3,0 DIAMETER

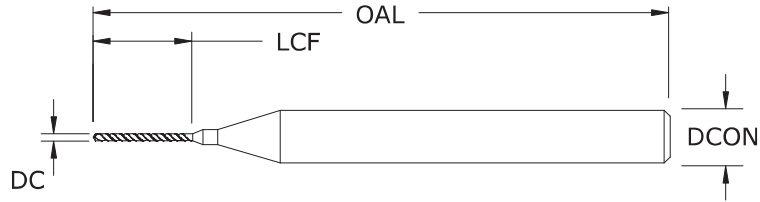
DC = +0,000/–0,008

DCON = h<sub>6</sub>

- STEELS
- STAINLESS STEELS
- CAST IRON
- NON-FERROUS
- HIGH TEMP ALLOYS
- HARDENED STEELS

continued on next page

# 2 Flute External Coolant



## M226 METRIC SERIES

*continued*

**TOLERANCES (mm)**

**0,04–3,0 DIAMETER**

DC = +0,000/–0,008

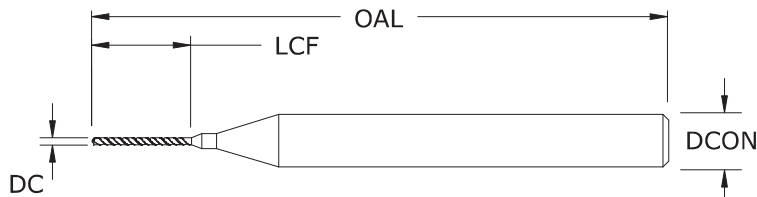
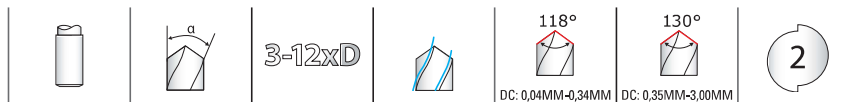
DCON = h<sub>6</sub>

- STEELS
- STAINLESS STEELS
- CAST IRON
- NON-FERROUS
- HIGH TEMP ALLOYS
- HARDENED STEELS

mm								EDP NO.	
DECIMAL DC	METRIC DC	FRACTIONAL/ LETTER/WIRE DC	SHANK DIAMETER DCON	OVERALL LENGTH OAL	FLUTE LENGTH LCF	USABLE LENGTH LU	POINT ANGLE	UNCOATED	TI-NAMITE®-A (AlTiN)
0.0650	1,650 mm		3,0	38,0	10,2	7,7	130	07902	07558
0.0650	1,650 mm		3,0	50,0	20,0	17,5	130	07903	07559
0.0654	1,660 mm		3,0	38,0	10,2	7,7	130	07904	07560
0.0657	1,670 mm		3,0	38,0	10,2	7,7	130	07905	07561
0.0661	1,680 mm		3,0	38,0	10,2	7,7	130	07906	07562
0.0665	1,690 mm		3,0	38,0	10,2	7,7	130	07907	07563
0.0669	1,700 mm		3,0	38,0	10,2	7,7	130	07908	07564
0.0669	1,700 mm		3,0	50,0	20,0	17,5	130	07909	07565
0.0673	1,710 mm		3,0	38,0	10,2	7,6	130	07910	07566
0.0677	1,720 mm		3,0	38,0	10,2	7,6	130	07911	07567
0.0681	1,730 mm		3,0	38,0	10,2	7,6	130	07912	07568
0.0685	1,740 mm		3,0	38,0	10,2	7,6	130	07913	07569
0.0689	1,750 mm		3,0	38,0	10,2	7,6	130	07914	07570
0.0689	1,750 mm		3,0	50,0	20,0	17,4	130	07915	07571
0.0693	1,760 mm		3,0	38,0	10,2	7,6	130	07916	07572
0.0697	1,770 mm		3,0	38,0	10,2	7,5	130	07917	07573
0.0701	1,780 mm		3,0	38,0	10,2	7,5	130	07918	07574
0.0705	1,790 mm		3,0	38,0	10,2	7,5	130	07919	07575
0.0709	1,800 mm		3,0	38,0	10,2	7,5	130	07920	07576
0.0709	1,800 mm		3,0	50,0	20,0	17,3	130	07921	07577
0.0713	1,810 mm		3,0	38,0	10,2	7,5	130	07922	07578
0.0717	1,820 mm		3,0	38,0	10,2	7,5	130	07923	07579
0.0720	1,830 mm		3,0	38,0	10,2	7,5	130	07924	07580
0.0724	1,840 mm		3,0	38,0	10,2	7,4	130	07925	07581
0.0728	1,850 mm		3,0	38,0	10,2	7,4	130	07926	07582
0.0728	1,850 mm		3,0	60,0	22,8	20,0	130	07927	07583
0.0732	1,860 mm		3,0	38,0	10,2	7,4	130	07928	07584
0.0736	1,870 mm		3,0	38,0	10,2	7,4	130	07929	07585
0.0740	1,880 mm		3,0	38,0	10,2	7,4	130	07930	07586
0.0744	1,890 mm		3,0	38,0	10,2	7,4	130	07931	07587
0.0748	1,900 mm		3,0	38,0	10,2	7,4	130	07932	07588
0.0748	1,900 mm		3,0	60,0	22,8	20,0	130	07933	07589
0.0752	1,910 mm		3,0	38,0	10,2	7,3	130	07934	07590
0.0756	1,920 mm		3,0	38,0	10,2	7,3	130	07935	07591
0.0760	1,930 mm	#48	3,0	38,0	10,2	7,3	130	07936	07592
0.0764	1,940 mm		3,0	38,0	10,2	7,3	130	07937	07593

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# 2 Flute External Coolant



## M226 METRIC SERIES

continued

		mm						EDP NO.	
DECIMAL DC	METRIC DC	FRACTIONAL/ LETTER/WIRE DC	SHANK DIAMETER DCON	OVERALL LENGTH OAL	FLUTE LENGTH LCF	USABLE LENGTH LU	POINT ANGLE	UNCOATED	TI-NAMITE®-A (AlTiN)
0.0768	1,950 mm		3,0	38,0	10,2	7,3	130	07938	07594
0.0768	1,950 mm		3,0	60,0	24,0	21,1	130	07939	07595
0.0772	1,960 mm		3,0	38,0	10,2	7,3	130	07940	07596
0.0776	1,970 mm		3,0	38,0	10,2	7,2	130	07941	07597
0.0780	1,980 mm		3,0	38,0	10,2	7,2	130	07942	07598
0.0783	1,990 mm		3,0	38,0	10,2	7,2	130	07943	07599
0.0787	2,000 mm		3,0	38,0	10,2	7,2	130	07944	07600
0.0787	2,000 mm		3,0	60,0	24,0	21,0	130	07945	07601
0.0791	2,010 mm		3,0	38,0	10,2	7,2	130	07946	07602
0.0795	2,020 mm		3,0	38,0	10,2	7,2	130	07947	07603
0.0799	2,030 mm		3,0	38,0	10,2	7,2	130	07948	07604
0.0803	2,040 mm		3,0	38,0	10,2	7,1	130	07949	07605
0.0807	2,050 mm		3,0	38,0	10,2	7,1	130	07950	07606
0.0807	2,050 mm		3,0	60,0	25,2	22,1	130	07951	07607
0.0811	2,060 mm		3,0	38,0	10,2	7,1	130	07952	07608
0.0815	2,070 mm		3,0	38,0	10,2	7,1	130	07953	07609
0.0819	2,080 mm		3,0	38,0	10,2	7,1	130	07954	07610
0.0823	2,090 mm		3,0	38,0	10,2	7,1	130	07955	07611
0.0827	2,100 mm		3,0	38,0	10,2	7,1	130	07956	07612
0.0827	2,100 mm		3,0	60,0	25,2	22,1	130	07957	07613
0.0831	2,110 mm		3,0	38,0	10,2	7,0	130	07958	07614
0.0835	2,120 mm		3,0	38,0	10,2	7,0	130	07959	07615
0.0839	2,130 mm		3,0	38,0	10,2	7,0	130	07960	07616
0.0843	2,140 mm		3,0	38,0	10,2	7,0	130	07961	07617
0.0846	2,150 mm		3,0	38,0	10,2	7,0	130	07962	07618
0.0846	2,150 mm		3,0	60,0	26,4	23,2	130	07963	07619
0.0850	2,160 mm		3,0	38,0	10,2	7,0	130	07964	07620
0.0854	2,170 mm		3,0	38,0	10,2	6,9	130	07965	07621
0.0858	2,180 mm		3,0	38,0	10,2	6,9	130	07966	07622
0.0862	2,190 mm		3,0	38,0	10,2	6,9	130	07967	07623
0.0866	2,200 mm		3,0	38,0	10,2	6,9	130	07968	07624
0.0866	2,200 mm		3,0	60,0	26,4	23,1	130	07969	07625
0.0870	2,210 mm		3,0	38,0	10,2	6,9	130	07970	07626
0.0874	2,220 mm		3,0	38,0	10,2	6,9	130	07971	07627
0.0878	2,230 mm		3,0	38,0	10,2	6,9	130	07972	07628
0.0882	2,240 mm		3,0	38,0	10,2	6,8	130	07973	07629

### TOLERANCES (mm)

#### 0,04–3,0 DIAMETER

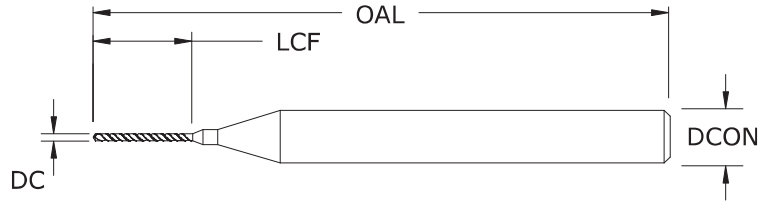
DC = +0,000/-0,008

DCON = h<sub>6</sub>

- STEELS
- STAINLESS STEELS
- CAST IRON
- NON-FERROUS
- HIGH TEMP ALLOYS
- HARDENED STEELS

continued on next page

# 2 Flute External Coolant



**M226**  
METRIC SERIES

*continued*

**TOLERANCES (mm)**

**0,04–3,0 DIAMETER**

DC = +0,000/–0,008

DCON = h<sub>6</sub>

- STEELS
- STAINLESS STEELS
- CAST IRON
- NON-FERROUS
- HIGH TEMP ALLOYS
- HARDENED STEELS

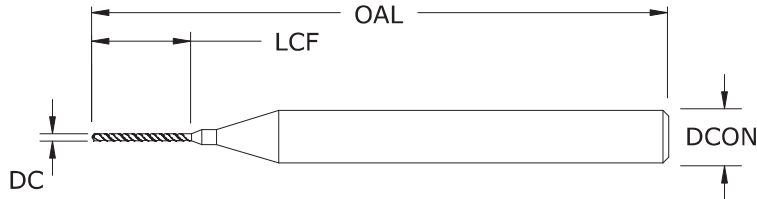
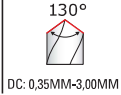
mm								EDP NO.	
DECIMAL DC	METRIC DC	FRACTIONAL/ LETTER/WIRE DC	SHANK DIAMETER DCON	OVERALL LENGTH OAL	FLUTE LENGTH LCF	USABLE LENGTH LU	POINT ANGLE	UNCOATED	TI-NAMITE®-A (AlTiN)
0.0886	2,250 mm		3,0	38,0	10,2	6,8	130	07974	07630
0.0886	2,250 mm		3,0	60,0	27,6	24,2	130	07975	07631
0.0890	2,260 mm	#43	3,0	38,0	10,2	6,8	130	07976	07632
0.0894	2,270 mm		3,0	38,0	10,2	6,8	130	07977	07633
0.0898	2,280 mm		3,0	38,0	10,2	6,8	130	07978	07634
0.0902	2,290 mm		3,0	38,0	10,2	6,8	130	07979	07635
0.0906	2,300 mm		3,0	38,0	10,2	6,8	130	07980	07636
0.0906	2,300 mm		3,0	60,0	27,6	24,2	130	07981	07637
0.0909	2,310 mm		3,0	38,0	10,2	6,7	130	07982	07638
0.0913	2,320 mm		3,0	38,0	10,2	6,7	130	07983	07639
0.0917	2,330 mm		3,0	38,0	10,2	6,7	130	07984	07640
0.0921	2,340 mm		3,0	38,0	10,2	6,7	130	07985	07641
0.0925	2,350 mm		3,0	38,0	10,2	6,7	130	07986	07642
0.0925	2,350 mm		3,0	60,0	28,8	25,3	130	07987	07643
0.0929	2,360 mm		3,0	38,0	10,2	6,7	130	07988	07644
0.0933	2,370 mm		3,0	38,0	10,2	6,6	130	07989	07645
0.0937	2,380 mm		3,0	38,0	10,2	6,6	130	07990	07646
0.0941	2,390 mm		3,0	38,0	10,2	6,6	130	07991	07647
0.0945	2,400 mm		3,0	38,0	10,2	6,6	130	07992	07648
0.0945	2,400 mm		3,0	60,0	28,8	25,2	130	07993	07649
0.0949	2,410 mm		3,0	38,0	10,2	6,6	130	07994	07650
0.0953	2,420 mm		3,0	38,0	10,2	6,6	130	07995	07651
0.0957	2,430 mm		3,0	38,0	10,2	6,6	130	07996	07652
0.0961	2,440 mm		3,0	38,0	10,2	6,5	130	07997	07653
0.0965	2,450 mm		3,0	38,0	10,2	6,5	130	07998	07654
0.0965	2,450 mm		3,0	60,0	30,0	26,3	130	07999	07655
0.0969	2,460 mm		3,0	38,0	10,2	6,5	130	08000	07656
0.0972	2,470 mm		3,0	38,0	10,2	6,5	130	08001	07657
0.0976	2,480 mm		3,0	38,0	10,2	6,5	130	08002	07658
0.0980	2,490 mm	#40	3,0	38,0	10,2	6,5	130	08003	07659
0.0984	2,500 mm		3,0	38,0	10,2	6,5	130	08004	07660
0.0984	2,500 mm		3,0	60,0	30,0	26,3	130	08005	07661
0.0988	2,510 mm		3,0	38,0	10,2	6,4	130	08006	07662
0.0992	2,520 mm		3,0	38,0	10,2	6,4	130	08007	07663
0.0996	2,530 mm		3,0	38,0	10,2	6,4	130	08008	07664
0.1000	2,540 mm		3,0	38,0	10,2	6,4	130	08009	07665
0.1004	2,550 mm		3,0	38,0	10,2	6,4	130	08010	07666

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# 2 Flute External Coolant



3-12xD



## M226 METRIC SERIES

continued

DECIMAL DC	METRIC DC	FRACTIONAL/ LETTER/WIRE DC	mm					POINT ANGLE	EDP NO.	
			SHANK DIAMETER DCON	OVERALL LENGTH OAL	FLUTE LENGTH LCF	USABLE LENGTH LU	UNCOATED		TI-NAMITE®-A (AlTiN)	
0.1004	2,550 mm		3,0	60,0	31,2	27,4	130	08011	07667	
0.1008	2,560 mm		3,0	38,0	10,2	6,4	130	08012	07668	
0.1012	2,570 mm		3,0	38,0	10,2	6,3	130	08013	07669	
0.1016	2,580 mm		3,0	38,0	10,2	6,3	130	08014	07670	
0.1020	2,590 mm		3,0	38,0	10,2	6,3	130	08015	07671	
0.1024	2,600 mm		3,0	38,0	10,2	6,3	130	08016	07672	
0.1024	2,600 mm		3,0	60,0	31,2	27,3	130	08017	07673	
0.1028	2,610 mm		3,0	38,0	10,2	6,3	130	08018	07674	
0.1031	2,620 mm		3,0	38,0	10,2	6,3	130	08019	07675	
0.1035	2,630 mm		3,0	38,0	10,2	6,3	130	08020	07676	
0.1039	2,640 mm		3,0	38,0	10,2	6,2	130	08021	07677	
0.1043	2,650 mm		3,0	38,0	10,2	6,2	130	08022	07678	
0.1043	2,650 mm		3,0	60,0	32,4	28,4	130	08023	07679	
0.1047	2,660 mm		3,0	38,0	10,2	6,2	130	08024	07680	
0.1051	2,670 mm		3,0	38,0	10,2	6,2	130	08025	07681	
0.1055	2,680 mm		3,0	38,0	10,2	6,2	130	08026	07682	
0.1059	2,690 mm		3,0	38,0	10,2	6,2	130	08027	07683	
0.1063	2,700 mm		3,0	38,0	10,2	6,2	130	08028	07684	
0.1063	2,700 mm		3,0	60,0	32,4	28,4	130	08029	07685	
0.1067	2,710 mm		3,0	38,0	10,2	6,1	130	08030	07686	
0.1071	2,720 mm		3,0	38,0	10,2	6,1	130	08031	07687	
0.1075	2,730 mm		3,0	38,0	10,2	6,1	130	08032	07688	
0.1079	2,740 mm		3,0	38,0	10,2	6,1	130	08033	07689	
0.1083	2,750 mm		3,0	38,0	10,2	6,1	130	08034	07690	
0.1083	2,750 mm		3,0	60,0	33,6	29,5	130	08035	07691	
0.1087	2,760 mm		3,0	38,0	10,2	6,1	130	08036	07692	
0.1091	2,770 mm		3,0	38,0	10,2	6,0	130	08037	07693	
0.1094	2,780 mm	7/64	3,0	38,0	10,2	6,0	130	08038	07694	
0.1098	2,790 mm		3,0	38,0	10,2	6,0	130	08039	07695	
0.1102	2,800 mm		3,0	38,0	10,2	6,0	130	08040	07696	
0.1102	2,800 mm		3,0	60,0	33,6	29,4	130	08041	07697	
0.1106	2,810 mm		3,0	38,0	10,2	6,0	130	08042	07698	
0.1110	2,820 mm	#34	3,0	38,0	10,2	6,0	130	08043	07699	
0.1114	2,830 mm		3,0	38,0	10,2	6,0	130	08044	07700	
0.1118	2,840 mm		3,0	38,0	10,2	5,9	130	08045	07701	
0.1122	2,850 mm		3,0	38,0	10,2	5,9	130	08046	07702	

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### TOLERANCES (mm)

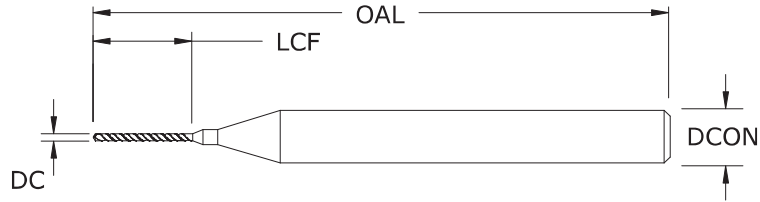
0,04–3,0 DIAMETER

DC = +0,000/–0,008

DCON = h<sub>6</sub>

- STEELS
- STAINLESS STEELS
- CAST IRON
- NON-FERROUS
- HIGH TEMP ALLOYS
- HARDENED STEELS

# 2 Flute External Coolant



## M226 METRIC SERIES

*continued*

**TOLERANCES (mm)**

**0,04–3,0 DIAMETER**

DC = +0,000/–0,008

DCON = h<sub>6</sub>

- STEELS
- STAINLESS STEELS
- CAST IRON
- NON-FERROUS
- HIGH TEMP ALLOYS
- HARDENED STEELS

DECIMAL DC	METRIC DC	mm						EDP NO.	
		FRACTIONAL/ LETTER/WIRE DC	SHANK DIAMETER DCON	OVERALL LENGTH OAL	FLUTE LENGTH LCF	USABLE LENGTH LU	POINT ANGLE	UNCOATED	TI-NAMITE®-A (AlTiN)
0.1122	2,850 mm		3,0	60,0	34,8	30,5	130	08047	07703
0.1126	2,860 mm		3,0	38,0	10,2	5,9	130	08048	07704
0.1130	2,870 mm		3,0	38,0	10,2	5,9	130	08049	07705
0.1134	2,880 mm		3,0	38,0	10,2	5,9	130	08050	07706
0.1138	2,890 mm		3,0	38,0	10,2	5,9	130	08051	07707
0.1142	2,900 mm		3,0	38,0	10,2	5,9	130	08052	07708
0.1142	2,900 mm		3,0	60,0	34,8	30,5	130	08053	07709
0.1146	2,910 mm		3,0	38,0	10,2	5,8	130	08054	07710
0.1150	2,920 mm		3,0	38,0	10,2	5,8	130	08055	07711
0.1154	2,930 mm		3,0	38,0	10,2	5,8	130	08056	07712
0.1157	2,940 mm		3,0	38,0	10,2	5,8	130	08057	07713
0.1161	2,950 mm		3,0	38,0	10,2	5,8	130	08058	07714
0.1161	2,950 mm		3,0	60,0	36,0	31,6	130	08059	07715
0.1165	2,960 mm		3,0	38,0	10,2	5,8	130	08060	07716
0.1169	2,970 mm		3,0	38,0	10,2	5,7	130	08061	07717
0.1173	2,980 mm		3,0	38,0	10,2	5,7	130	08062	07718
0.1177	2,990 mm		3,0	38,0	10,2	5,7	130	08063	07719
0.1181	3,000 mm		3,0	38,0	10,2	5,7	130	08064	07720
0.1181	3,000 mm		3,0	60,0	36,0	31,5	130	08065	07721