



DIN
371-374
376
HSSE
Uncoated
35°
HELIX

TAP

EDP No	SIZES (mm)								
	2.5P	Thread Size	Limits	L	I	d	K	KI	Z
VQOM 0305025	M3X0.5	6H	56	11	3.5	2.7	6	3	371
VQOM 0407025	M4X0.7	6H	63	13	4.5	3.4	6	3	371
VQOM 0508025	M5X0.8	6H	70	15	6	4.9	8	3	371
VQOM 0610025	M6X1.0	6H	80	17	6	4.9	8	3	371
VQOM 0810025	M8X1.0	6H	90	17	6	4.9	8	3	374
VQOM 0812525	M8X1.25	6H	90	20	8	6.2	9	3	371
VQOM 1010025	M10X1.0	6H	90	18	7	5.5	8	3	374
VQOM 1012525	M10X1.25	6H	100	22	7	5.5	8	3	374
VQOM 1015025	M10X1.5	6H	100	22	10	8	11	3	371
VQOM 1210025	M12X1.0	6H	100	18	9	7	10	3	374
VQOM 1212525	M12X1.25	6H	100	22	9	7	10	3	374
VQOM 1215025	M12X1.5	6H	100	22	9	7	10	3	374
VQOM 1217525	M12X1.75	6H	110	24	9	7	10	3	376
VQOM 1415025	M14X1.5	6H	100	22	11	9	12	3	374
VQOM 1420025	M14X2.0	6H	110	26	11	9	12	3	376
VQOM 1615025	M16X1.5	6H	100	22	12	9	12	3	374
VQOM 1620025	M16X2.0	6H	110	27	12	9	12	3	376
VQOM 1815025	M18X1.5	6H	110	25	14	11	14	4	374
VQOM 1825025	M18X2.5	6H	125	30	14	11	14	4	376
VQOM 2015025	M20X1.5	6H	125	25	16	12	15	4	374
VQOM 2025025	M20X2.5	6H	140	32	16	12	15	4	376
VQOM 2215025	M22X1.5	6H	125	25	18	14.5	17	4	374
VQOM 2225025	M22X2.5	6H	140	32	18	14.5	17	4	376
VQOM 2415025	M24X1.5	6H	140	27	18	14.5	17	4	374

JIS
CARBIDE

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■ Applicable Working Material

Medium Carbon Steels	Alloy Steel	High Strength Steels	Copper	Brass	Casting Brass	Bronze	Aluminum rolled material	Aluminum alloy castings	Magnesium alloy castings	Zinc alloy castings	Thermoplastic
C0.25% ~0.45%	SCM	FCD	Cu	Bs	BsC	PB	AL	AC, ADC	MC	ZDC	-
◎	◎	○	○	○	○	○	○	○	○	○	○

○ : GOOD ◎ : EXCELLENT

EDP No	SIZES (mm)								
	2.5P	Thread Size	Limits	L	I	d	K	KI	Z
VQOM 2420025	M24X2.0	6H	140	27	18	14.5	17	4	374
VQOM 2430025	M24X3.0	6H	160	34	18	14.5	17	4	376

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C0.25% ~0.45%	SCM	FCD	Cu	Bs	BsC	PB	AL	AC, ADC	MC	ZDC	-
◎	◎	○	○	○	○	○	○	○	○	○	○

○ : GOOD ◎ : EXCELLENT